PECo's ENVIRONMENTAL POLICY

Process Equipment Company, a business specializing in the manufacture and assembly of parts, special machines, and tooling is committed to the protection of human health and our environment. Our goals are to continue our processes to minimize waste and prevent pollution, while complying with relevant legal and other requirements. Objectives and targets will be set and reviewed in order to achieve these goals. We strive to meet these goals with the effort and cooperation of all employees while recognizing the needs of the company, community, and all stakeholders.

ENVIROMENTAL STATEMENT

- Prevent Pollution
- Minimize Waste
- Continuously Improve

FOLLOW YOUR WORK PROCESS:

- 1. Put things in their place
- 2. Shop rags in marked barrels
- 3. Dirty gloves in marked barrels
- 4. Trash in trash cans
- 5. Recycle cardboard
- 6. Returnable chemical drums
- 7. Don't waste water
- 8. Don't waste chemicals

Environmental Management Safety Director: Jason Hays jhays@peco-us.com

During your visit: If there is an Emergency/Spill

PAGE: ERT TEAM Or call: 937-667-4451

IN THE EVENT OF A SPILL:

- Immediately notify your Emergency Response Team Member
- A major spill will be cleaned up by Spill Response Team
- Evacuate if told by your ERT Member or if announced over the P.A. system

IN THE EVENT THAT THE P.A. SYSTEM CALLS FOR AN EVACUATION:

- Immediately leave the building following the emergency exit plans for your facility location & assemble in the marked area
- Remain in this area until the emergency is over and your ERT member tells you that it is safe to re-enter the facility



937-667-4451 www.peco-us.com info@peco-us.com

Process Equipment Company 6555 St. Rt. 202 Tipp City, OH 45371



ISO 9001 & 14001 Certified Company

CONTRACTORS ENVIRONMENTAL AND SAFETY GUIDLINES



You must have a current CONTRACTORS ENVIROMENTAL & SAFETY DECLARATION signed and on file to work at any PECo Plant

To ensure conformance with Process Equipment Company's Environmental Policy, and for your safety while you are visiting or working in our facility, we ask that you follow the guidelines listed on the inside of this handout.

Thank you

CONTRACTORS ENVIRONMENTAL AND SAFETY GUIDELINES



Any Questions please contact the Safety Director or any member of the ERT (Emergency Response/Spill) Team.

1) PROTECTIVE CLOTHING AND EQUIPMENT

- a) <u>Eye Protection</u> Safety glasses, as a minimum. Special eye protection and/or face protection will be worn when applicable.
- b) Fall Protection Will be used when working around open holes, open pits or trenches where you could fall more than four (4) feet. When working over machinery where you could fall more than six (6) feet. Working from a scaffold that does not have a top rail, mid rail and toe board and when working from a powered or manual work platform.

c) Respiratory Protection -

Respirators or breathing apparatus must be worn on all jobs and in all areas in which there is a danger of overexposure to toxic or harmful fumes, mists, dusts, or vapors or in which there is an oxygen deficiency.

d) <u>Protective Clothing</u> - Such as suits, aprons, boots, or gloves, shall be worn where there is a hazard to the body through contact with chemicals, dusts, heat or other harmful agents or conditions.

2) CONFINED SPACE ENTRY

Prior to any entry into a confined space (tank, vat, pit, sewer, etc.) a Confined Space Entry Permit must be in place.

3) CUTTING AND WELDING

Prior to performing any welding or cutting operation outside of a welding booth, a Cutting and Welding Permit must be obtained through the Process Equipment Company Safety Director.

4) LOCKOUT/LINE BREAKING

No work will be performed on electrical circuits, machinery or lines carrying hazardous liquids or gases under pressure until controlling switches and valves have been identified and positively locked out and appropriately tagged.

5) USE OF PROCESS EQUIPMENT COMPANY MATERIAL AND EQUIPMENT

Under no circumstance will Process Equipment Company tools, equipment or material be used by contractor personnel unless previous arrangements have been made.

6) USE OF HAZARDOUS MATERIALS

Contractor personnel shall bring no hazardous chemical onto the premises until and unless manufacturer Material Safety Data Sheets for the substance have been furnished to the Safety Director and specific approval obtained

7) REMOVAL OF MATERIALS

Contractors are responsible for removing their materials off site; i.e., chemicals, paint, solvents, etc.

8) SPILL/RELEASE REPORTING

Contractors are responsible for reporting any potential for environmental releases to the Process Equipment Company Safety Director. Contractors are responsible for reporting any spills to the Safety Director or a member of the ERT (Emergency Response/Spill) Team.

NOTIFY YOUR ESCOURT IMMEDIATELY if there is a problem

Every PECo Plant has a TRAINED Emergency Response Team in place.



Process Equipment Company 6555 State Route 202 Tipp City, Ohio 45371 Phone (937) 667-4451

Environmental Management Safety Director: Jason Hays jhays@peco-us.com

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